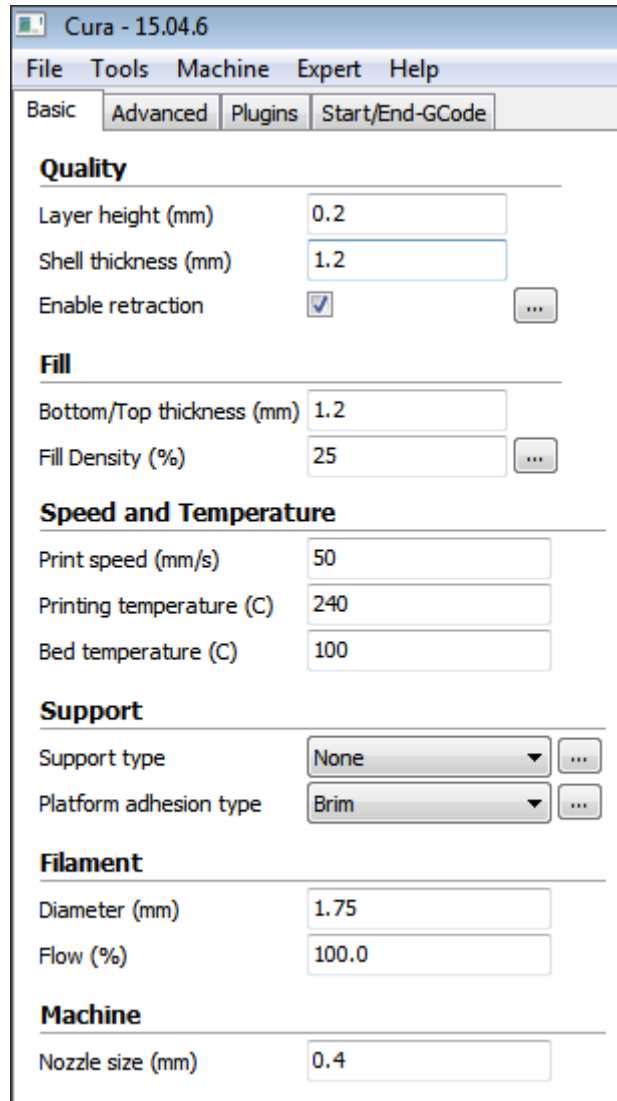


# 4Max Pro - Ajustes en Cura para filamento ABS

- Se recomienda imprimir con la tapa superior puesta, para conseguir mayor temperatura en el interior de la impresora.

## Básico

- Basic



Cura - 15.04.6

File Tools Machine Expert Help

Basic Advanced Plugins Start/End-GCode

**Quality**

Layer height (mm) 0.2

Shell thickness (mm) 1.2

Enable retraction  ...

**Fill**

Bottom/Top thickness (mm) 1.2

Fill Density (%) 25 ...

**Speed and Temperature**

Print speed (mm/s) 50

Printing temperature (C) 240

Bed temperature (C) 100

**Support**

Support type None ...

Platform adhesion type Brim ...

**Filament**

Diameter (mm) 1.75

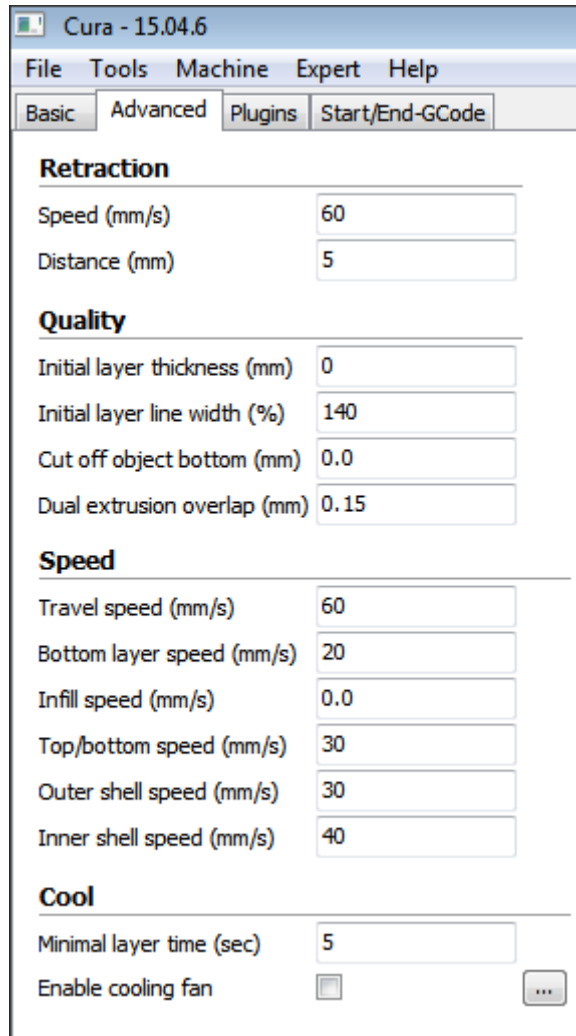
Flow (%) 100.0

**Machine**

Nozzle size (mm) 0.4

## Avanzado

- Advanced



## Experto

- Expert → Open expert settings

### Expert config

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#### Retraction

Minimum travel (mm)

Enable combing

Minimal extrusion before retracting (mm)

Z hop when retracting (mm)

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#### Skirt

Line count

Start distance (mm)

Minimal length (mm)

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#### Cool

Fan full on at height (mm)

Fan speed min (%)

Fan speed max (%)

Minimum speed (mm/s)

Cool head lift

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#### Infill

Solid infill top

Solid infill bottom

Infill overlap (%)

Infill prints after perimeters

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#### Support

Structure type

Overhang angle for support (deg)

Fill amount (%)

Distance X/Y (mm)

Distance Z (mm)

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#### Black Magic

Spiralize the outer contour

Only follow mesh surface

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#### Brim

Brim line amount

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#### Raft

Extra margin (mm)

Line spacing (mm)

Base thickness (mm)

Base line width (mm)

Interface thickness (mm)

Interface line width (mm)

Airgap

First Layer Airgap

Surface layers

Surface layer thickness (mm)

Surface layer line width (mm)

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#### Fix horrible

Combine everything (Type-A)

Combine everything (Type-B)

Keep open faces

Extensive stitching

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