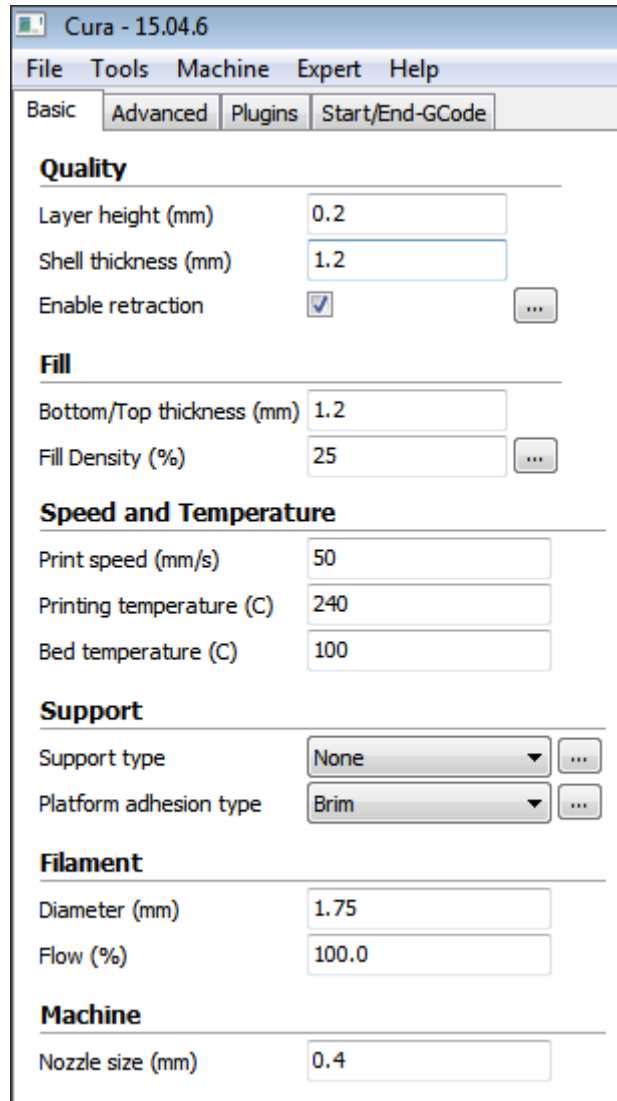


4Max Pro - Ajustes en Cura para filamento ABS

- Se recomienda imprimir con la tapa superior puesta, para conseguir mayor temperatura en el interior de la impresora.

Básico

- Basic



Cura - 15.04.6

File Tools Machine Expert Help

Basic Advanced Plugins Start/End-GCode

Quality

Layer height (mm) 0.2

Shell thickness (mm) 1.2

Enable retraction ...

Fill

Bottom/Top thickness (mm) 1.2

Fill Density (%) 25 ...

Speed and Temperature

Print speed (mm/s) 50

Printing temperature (C) 240

Bed temperature (C) 100

Support

Support type None ...

Platform adhesion type Brim ...

Filament

Diameter (mm) 1.75

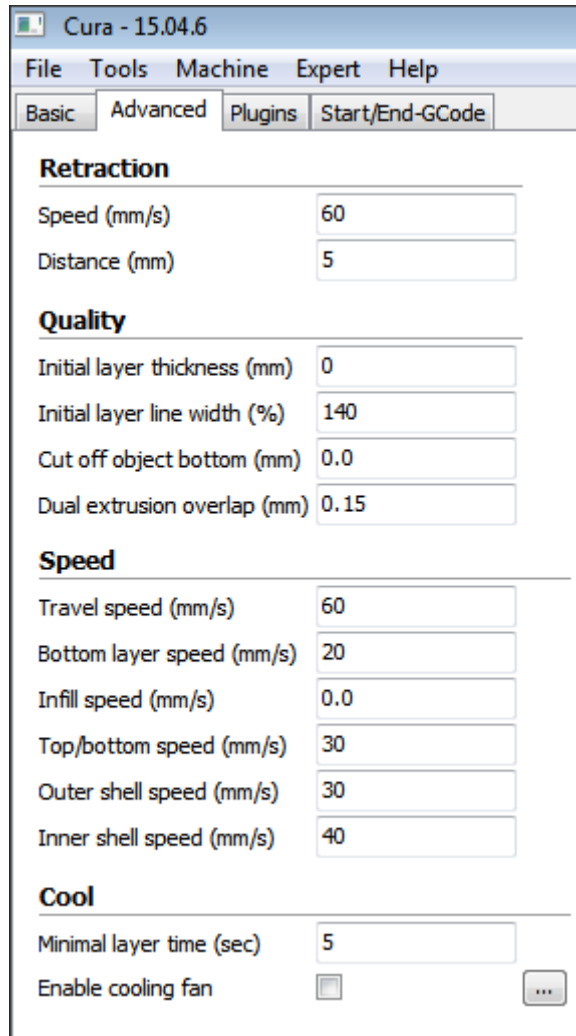
Flow (%) 100.0

Machine

Nozzle size (mm) 0.4

Avanzado

- Advanced



Experto

- Expert → Open expert settings

Expert config

Retraction		Support	
Minimum travel (mm)	<input type="text" value="1.5"/>	Structure type	<input type="text" value="Lines"/>
Enable combing	<input type="text" value="No Skin"/>	Overhang angle for support (deg)	<input type="text" value="60"/>
Minimal extrusion before retracting (mm)	<input type="text" value="0.02"/>	Fill amount (%)	<input type="text" value="15"/>
Z hop when retracting (mm)	<input type="text" value="0.15"/>	Distance X/Y (mm)	<input type="text" value="0.7"/>
		Distance Z (mm)	<input type="text" value="0.15"/>
Skirt		Black Magic	
Line count	<input type="text" value="1"/>	Spiralize the outer contour	<input type="checkbox"/>
Start distance (mm)	<input type="text" value="3.0"/>	Only follow mesh surface	<input type="checkbox"/>
Minimal length (mm)	<input type="text" value="150.0"/>		
Cool		Brim	
Fan full on at height (mm)	<input type="text" value="0.5"/>	Brim line amount	<input type="text" value="20"/>
Fan speed min (%)	<input type="text" value="100"/>		
Fan speed max (%)	<input type="text" value="100"/>	Raft	
Minimum speed (mm/s)	<input type="text" value="10"/>	Extra margin (mm)	<input type="text" value="5.0"/>
Cool head lift	<input type="checkbox"/>	Line spacing (mm)	<input type="text" value="3.0"/>
Infill		Base thickness (mm)	<input type="text" value="0.3"/>
Solid infill top	<input checked="" type="checkbox"/>	Base line width (mm)	<input type="text" value="1.0"/>
Solid infill bottom	<input checked="" type="checkbox"/>	Interface thickness (mm)	<input type="text" value="0.27"/>
Infill overlap (%)	<input type="text" value="1"/>	Interface line width (mm)	<input type="text" value="0.4"/>
Infill prints after perimeters	<input checked="" type="checkbox"/>	Airgap	<input type="text" value="0.0"/>
		First Layer Airgap	<input type="text" value="0.22"/>
		Surface layers	<input type="text" value="2"/>
		Surface layer thickness (mm)	<input type="text" value="0.27"/>
		Surface layer line width (mm)	<input type="text" value="0.4"/>
		Fix horrible	
		Combine everything (Type-A)	<input checked="" type="checkbox"/>
		Combine everything (Type-B)	<input type="checkbox"/>
		Keep open faces	<input type="checkbox"/>
		Extensive stitching	<input type="checkbox"/>
		<input type="button" value="Ok"/>	

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